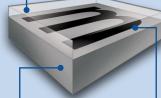
metalphoto[®]

HEAVY EQUIPMENT



THE TECHNOLOGY





ALUMINUM LAYER T The rigid aluminum ab base won't peel, crack or delaminate

SEALED IMAGE The image is absorbed into the pores.

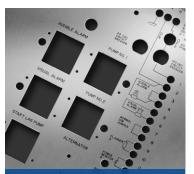
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WINMARK

INCORPORATED





Machine Control Panels

EXCEPTIONALLY DURABLE. WIDELY SPECIFIED. ALWAYS READABLE.

For over 50 years, industrial and military engineers have specifed Metalphoto photosensitive anodized aluminum for durable nameplates, barcode labels, service schematics and control panels installed in harsh operating environments. Metalphoto's proprietary technology permanently seals a UV-stable image inside of anodized aluminum, offering the **confidence of unparalleled durability, image resolution and barcode readability.**

Specifed by Nordic Air (HDT Global), a leading manufacturer of military-grade mobile HVAC systems, Metalphoto nameplates, service schematics and control panels are designed to withstand installation in harsh military and industrial operating environments. Many equipment manufacturers produce Metalphoto onsite for on-demand component availability. Metalphoto is also specifed for mobille ightline air-conditioning, shipboard cooling systems and mobile power generation.

Contact Winmark Inc. to get Metaphoto specifed into your designs.

PRODUCT BENEFITS

EXCEPTIONALLY DURABLE:

- + UV-stable image is permanently sealed within the anodized aluminum.
- + Virtually impervious to chemicals, heat, abrasion, salt spray and sunlight.
- + Certifed for 20 year plus outdoor applications.
- + Earned more top scores than any other IUID barcode label material tested by the U.S. Navy (NSWC, Corona Division, IUID Center; August 2011).

WIDELY SPECIFIED:

- + Meets a wide array of commercial, government and military specifcations.
- Notable certifications include: MIL-STD-130N, STANAG 2290, GGP-455B(3) Type I, MIL-DTL-15024F, MIL-P-19834B and A-A-50271.

PHOTOGRAPHIC RESOLUTION:

- + Photographic image affords extreme detail and contrast at any size.
 - Anti-counterfeit security printing is available.

2284 So. West Temple Salt Lake City, UT 84115 USA T: 1-800-438-0480 F: 1-800-291-6265 E: sales@winmarkinc.com www.winmarkstampandsign.com

metalphoto[®]

PERFORMANCE CHARACTERISTICS

Because of its ability to perform across a range of challenging environments, Metalphoto meets an array of government, industrial and military specifications.

CHARACTERISTIC	R E S U LT
Abrasion Resistance	No pronounced image loss, degradation or reduced readability after 7,000 cycles on an abrading wheel.
Acid Corrosion	No deterioration or image degradation after 24 hours in 3% nitric acid.
Heat Resistance	No legibility loss or degradation when subjected to 1,000°F.
Salt Spray Corrosion	No deleterious effect after a 720-hr salt spray (fog) test. 2,6 "Very Good" corrosion resistance after 113 days seawater exposure
Accelerated Light and Weather Resistance	No pronounced deterioration of legibility after 400-hr carbon arc weatherometer exposure. (\approx 20+ year outdoor life)
Accelerated Oxygen Aging	No discoloration or fading after 96-hr/300 psi/ 70°C oxygen bomb aging
Stain Resistance	No black fading when plates are exposed to tincture of iodine.
Cleaning Resistance	No deleterious effects when tested with alkaline cleaners (MILC- 87937 or equivalent) for aircraft surfaces.
Low Temperature Resistance	No deleterious effect or image fade after 1 hour at -50°F. No impairment of legibility upon exposure at -67°F.
Organic Solvent Resistance	No softening, staining or noticeable fade after 24-hr exposure to: JP-4 fuel, Gasoline, Mineral Spirits, Methyl Ethyl Ketone, Turpentine, Turbine & Jet Fuel, Kerosene, Xylol, Acetone, Toluol, Heptar Trichlorethylene, MIL-H-5606 Hydraulic Fluid and MIL-L-7808 Jet Engine Oil.
Fungus Resistance	Visual reading of "0" per ASTM-G21.
Thermal Shock	No deterioration after 3 cycles between -65°C and 125°C
Moisture Resistance	No deterioration after 10 humidity cycles per MIL-STD-202, method 106.

TECHNICAL SPECIFICATIONS

MATERIAL: SIZES: Anodized Aluminum Sheets 10" x 12", 12" x 20" .003", .005", .008", .012", .020", .032", .039", .063", .090", .125

THICKNESSES: .003", .005

FINISHES:



MATTE non-reflective with dull finish



SATIN semi-gloss medium reflective material



#4 brushed to resemble a stainless steel finish



GLOSS highly reflective, mirror-like

TO ORDER Call **1-800-438-0480** or visit our website at winmarkstampandsign.com

*Winmark Inc. does not warrant the performance of its materials in any environment. Metalphoto is a registered trademark of Horizons Incorporated.



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